



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D2944

Job Sheet 175670



Part No: D2944

Job Qty: 60 ea

Part Name: Step Mounting Plate



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 4/10/18

Job Tracking No:

Due Date: 7/4/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV A IPP B 04.01.21 Reformat; Added Step 6 KJ/RF IPP C 06.07.21 waterjet EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	60 Ea		7/3/18	0.00	0.00	Start Up Waterjet		OK 18/02/02
100	Waterjet	60 pcs		7/4/18	0.01	2.06	Waterjet1		OK 19/02/02
120	QC	60 pcs		7/4/18	0.00	0.00	QC8		38
130	Packaging	60 pcs		7/4/18	0.00	0.00	Packaging3		OK 08/06/06
140	QC21-SA	60 Ea		7/4/18	0.00	0.00	QC21		

Part Op 100 - 1-Cut as per Dwg D2944

Descriptions: 130 - *** STOCK IN STEP CELL*** LOCATION WA003

DAS
21 JUN 06 2018
9-56

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M6061T6S.188	6061-T6 .188 Sheet	4.2000 sf (.07 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M6061T6S.188	4	8	0

Part Specifications

Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Step Mounting Plate	0.257Inches + 0.006 - 0.001	0.263 0.256	Diameter	
2	Step Mounting Plate	0.559Inches ± 0.010	0.569 0.549		
3	Step Mounting Plate	3.040Inches ± 0.030	3.070 3.010		
4	Step Mounting Plate	1.950Inches ± 0.030	1.980 1.920		
5	Step Mounting Plate	0.852Inches ± 0.010	0.862 0.842		
6	Step Mounting Plate	2.715Inches ± 0.001	2.716 2.714		
7	Step Mounting Plate	3.400Inches ± 0.030	3.430 3.370		

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS <table style="width:100%;"> <tr> <td>Skid-tube ☐</td> <td>Cross tube ☐</td> <td>Water Jet ☐</td> <td>Engineering ☐</td> </tr> <tr> <td>Machining ☐</td> <td>Small Fab ☐</td> <td>Prod. Eng. Coord. ☐</td> <td>Quality ☐</td> </tr> <tr> <td>Thermoforming ☐</td> <td>Finishing ☐</td> <td>Rec/Store/Packaging ☐</td> <td>Other ☐</td> </tr> <tr> <td>Large Fab ☐</td> <td>Composite ☐</td> <td>Supplier ☐</td> <td></td> </tr> </table>						Skid-tube ☐	Cross tube ☐	Water Jet ☐	Engineering ☐	Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐	Thermoforming ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐	Large Fab ☐	Composite ☐	Supplier ☐	
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Date : _____		Step # _____		QTY Effective : _____			MRB (QSI042) Approval																		
Dart Aerospace Ltd. 1270 Aberdeen Street Newmarket, ON L4A 1K7 CANADA TEL: 1 613 632-5200 Email: sales@dartaero.com www.dartaerospace.com Container No: S077402 Part: D2944 Job No: 175670 Serial No/Batch: S077402 Revision: _____ Inspector: _____ Exp Date: 06/03/2018 Instructions: _____ Date: 06/03/18																									